

SLOT MUST HAVE NO EXTERNAL BURRS.

.203 DIA. HOLE - PIERCE FROM BOTH SIDES - FOUR PLACES.

EMBOSS  $\varnothing \frac{5}{16}$   $\nabla \frac{1}{16}$  - INSIDE ONLY - FOUR PLACES.

REMOVE BURRS AND SHARP EDGES.

DIMENSIONS THROUGHOUT ARE TO 90° BEND AS ASSEMBLED ON PRODUCT. PART SHOULD BE OVERBENT TO 91° FOR ADDITIONAL TENSION.

AN EASEMENT OF FOUR FEET ON EITHER SIDE OF THIS LINE IS RESERVED FOR UTILITY LINE THRU PROPERTIES.

Using the guidelines provided, letter the notes at the heights indicated. Use vertical or inclined lettering as directed by your instructor. Strive for uniform and neat letter forms.

DIMENSIONS, TOLERANCES AND SURFACE FINISH VALUES APPLY BEFORE THE APPLICATION OF THE FINISHES.

ROUTE MAIN HARNESS THROUGH EXISTING CLIP ON RIGHT SIDE OF PANEL ASSY, COWL TOP INNER FRONT.

FLAME DEPOSIT UNION CARBIDE'S CHROME OXIDE COATING LC-4 .002-.004 FINISH THICKNESS ON NOTED SURFACE.

FINISH AS FOLLOWS:

1. PAINT SYSTEM, ENAMEL, BLACK, M695476-110, (FNISH NO. 110)  
SPERRY SPEC M69771 AS NOTED. NO OVER SPRAY PERMISSIBLE.
2. PAINT SYSTEM, ENAMEL, WHITE, M695476-439, (FNISH NO. 439)  
SPERRY SPEC M692077 AS NOTED. NO OVER SPRAY PERMISSIBLE.

NAME	LETTERING NOTES	DATE	PROBLEM
			5-12